



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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15195

D4038-6

Job Sheet 193123



Part No: D4038-6

Job Qty: 4 pcs

Part Name: Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No: 15195

Due Date: 5/13/19

Created By: Dara Macdonald

Type: ~~SOLD~~ *stlu*

Description:

Note: DWG D4038 REV.F SHEET 8 lpp Rev:A New Issue 09-12-14 JLM Verified By:EC IPP REV:B 18.02.08 AS
PER DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	4 pcs	5/13/19	5/13/19	0.00	0.07	Bandsaw - 1		<i>DJP 19-05-18</i>
105	HAAS 4 Axis - B4B	4 pcs	5/13/19	5/13/19	0.00	1.72	HAAS - 1 - B4B		<i>DJP 19-05-18</i>
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
110	QC 2	4	5/13/19	5/13/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		<i>DJP 19-05-18</i>
							QC 2 - 57		



Container No: S182321



Part: D4038-6

Job No: 193123

Serial No/Batch: S182321

Revision: F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/18/19

PCS
Dart Aerospace Ltd.
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CANADA
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120 QC 8	4 pcs	5/13/19	0.00 0.00	QC 2 - 62
				QC 2 - 63
				QC 2 - 8
				QC 2 - 66
				QC 2 - 64
				QC 2 - 65
				QC 2 - 5
				QC 2 - 71
				QC 8 - 12
				QC 8 - 14
				QC 8 - 17
				QC 8 - 20
				QC 8 - 25
				QC 8 - 3
				QC 8 - 32
				QC 8 - 33
				QC 8 - 35
				QC 8 - 39
				QC 8 - 4
				QC 8 - 44
				QC 8 - 45
				QC 8 - 49
				QC 8 - 58
QC 8 - 8				
QC 8 - 9				
QC 8 - 68				
QC 8 - 67				
QC 8 - 1 (A)				
QC 8 - 47				
QC 8 - 40				
QC 8 - 52				
QC 8 - 23				
Handfinish - 1 - 1 - B4B				
Handfinish - 1 - 2 - B4B				
Handfinish - 1 - 3 - B4B				
Handfinish - 1 - 4 - B4B				
Handfinish - 1 - 5 - B4B				
Handfinish - 1 - 6 - B4B				
Handfinish - 1 - 7 - B4B				
Handfinish - 1 - 8 - B4B				
Handfinish - 1 - 9 - B4B				
Handfinish - 1 - 10 - B4B				
Handfinish - 1 - 11 - B4B				
Handfinish - 1 - 12 - B4B				
Handfinish - 1 - 13 - B4B				
Handfinish - 1 - 14 - B4B				
Handfinish - 1 - 15 - B4B				
Handfinish - 1 - 16 - B4B				
Handfinish - 1 - 17 - B4B				
Handfinish - 1 - 18 - B4B				
Handfinish - 1 - 19 - B4B				
130 Handfinish - 1-1 Chemical-B4B	4 pcs	5/13/19	0.00 0.24	Handfinish - 1 - 1 - B4B

mm c 64/65/64

BEB 19-05-21

Handfinish - 1 - 20 - B4B			
Handfinish - 1 - 21 - B4B			
Handfinish - 1 - 22 - B4B			
QC 7 - 10	0.00	0.00	
QC 7 - 13			
QC 7 - 14			
QC 7 - 15			
QC 7 - 17			
QC 7 - 18			
QC 7 - 19			
QC 7 - 2			
QC 7 - 28			
QC 7 - 3			
QC 7 - 30			
QC 7 - 34			
QC 7 - 36			
QC 7 - 37			
QC 7 - 41			
QC 7 - 47			
QC 7 - 48			
QC 7 - 51			
QC 7 - 58			
QC 7 - 59			
QC 7 - 60			
QC 7 - 9			
QC 7 - 68			
QC 7 - 50			
QC 7 - 67			
QC 7 - 40			
Packaging 3 - 1 - B4B	0.00	0.00	
Packaging 3 - 2 - B4B			
Packaging 3 - 3 - B4B			
Packaging 3 - 4 - B4B			
Packaging 3 - 5 - B4B			
Packaging 3 - 6 - B4B			
Packaging 3 - 7 - B4B			
Packaging 3 - 8 - B4B			
Packaging 3 - 9 - B4B			
Packaging 3 - 10 - B4B			
Packaging 3 - 11 - B4B			
Packaging 3 - 12 - B4B			
Packaging 3 - 13 - B4B			
Packaging 3 - 14 - B4B			
Packaging 3 - 15 - B4B			
Packaging 3 - 16 - B4B			
Packaging 3 - 17 - B4B			
Packaging 3 - 18 - B4B			
Packaging 3 - 19 - B4B			
Packaging 3 - 20 - B4B			
Packaging 3 - 21 - B4B			
Packaging 3 - 22 - B4B			
Packaging 3 - 23 - B4B			
Packaging 3 - 24 - B4B			
Packaging 3 - 25 - B4B			
Packaging 3 - 26 - B4B			
Packaging 3 - 27 - B4B			
Packaging 3 - 28 - B4B			

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	4 pcs	5/13/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - (Bandsaw) CUT BLANK 2.19" LONG Descriptions: 105 - (HAAS CNC Vertical Machine) Mill as per Dwg and Folio FA883 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Chemical Conversion Coat per QSI005 4.1) 150 - (QC7- Inspect Chemical Conversion Coat) 160 - (Identify as per dwg & Stock Location: _____) 170 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6B1.500X2.000	6061-T6 Bar 1.50 X 2.00	.6640 ft (.166 ea)	100-Bandsaw - 1	S123410	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M6061T6B1.500X2.000	1	6	0	
Part Specifications					
Specifications could not be found.					

Plex 4/9/19 9:20 AM Dart.Macdonald.Dara

$.746^L - .664^L$
 0.082 Fl Scrap

MAT
used
0.746

